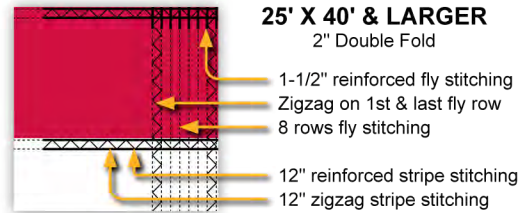
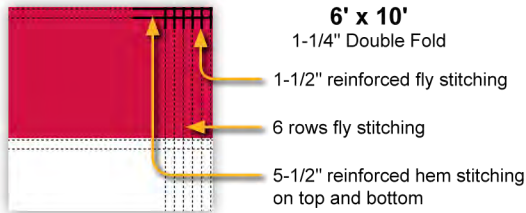
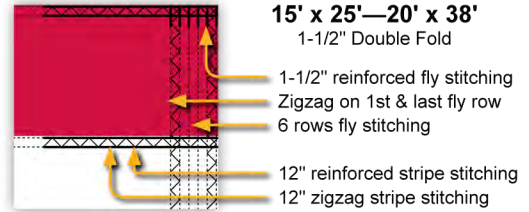
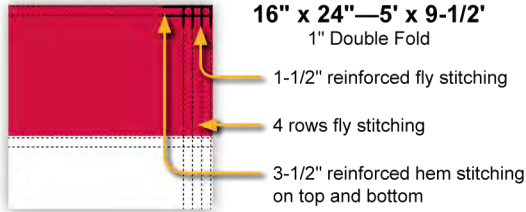
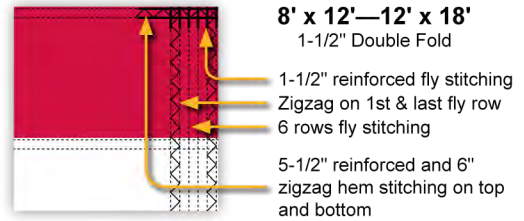
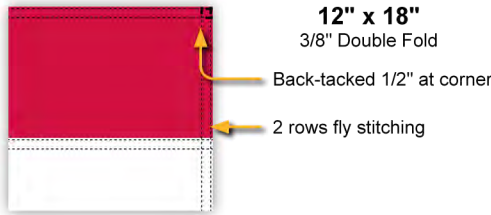


# U.S. FLAG FEATURES

## FLY STITCHING REINFORCEMENTS



## U.S. FLAG SPECIFICATIONS

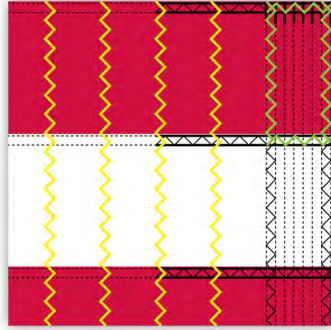
FLAG SIZE	HEADER WIDTH	HEADER LOCK STITCHING	NO. OF THIMBLES	NO. OF GROMMETS	GROMMET REINFORCEMENT	CORNER PATCHES
12" x 18"	1"	2 rows	—	2	—	—
16" x 24"	1-1/2"	2 rows	—	2	—	—
20" x 30"	1-1/2"	2 rows	—	2	—	—
2' x 3'	1-1/2"	2 rows	—	2	—	—
2-1/2' x 4'	1-1/2"	2 rows	—	2	—	—
3' x 5'	1-1/2"	2 rows	—	2	—	—
4' x 6'	1-1/2"	2 rows	—	2	—	—
5' x 8'	1-1/2"	2 rows	—	2	—	—
5' x 9-1/2'	1-1/2"	2 rows	—	2	—	—
6' x 10'	2"	2 rows	—	2	—	—
8' x 12'	2"	6 rows	2	1	Yes	—
10' x 15'	2"	6 rows	2	1	Yes	Yes
10' x 19'	2"	6 rows	2	1	Yes	Yes
12' x 18'	2"	6 rows	2	1	Yes	Yes
15' x 25'	2"	6 rows	2	3	Yes	Yes
20' x 30'	3" doubled	8 rows	2	3	Yes	Yes
20' x 38'	3" doubled	8 rows	2	3	Yes	Yes
25' x 40'	3" doubled	8 rows	2	5	Yes	Yes
30' x 50'	3" doubled	8 rows	2	7	Yes	Yes
30' x 60'	3" doubled	8 rows	2	7	Yes	Yes
40' x 70'	3" doubled	8 rows	2	9	Yes	Yes
40' x 75'	3" doubled	8 rows	2	9	Yes	Yes
50' x 80'	3" doubled	8 rows	2	11	Yes	Yes

We recommend that all grommets installed in the larger flags be used to secure the flag to the halyard.

All of our Poly-Max Flags and Endura-Nylon Flags are identical to the sewing specifications above.

## VERTICAL STITCHING & REINFORCED CORNERS

Can be added to any flag in this catalog.



**Vertical Stitching & Reinforced Corners**  
(shown on a 25' x 40' or larger flag).

Yellow represents the extra vertical stitching and green represents the reinforced corners.

# U.S. FLAG FEATURES

## STARS



### EMBROIDERED STARS

10' x 15' and smaller flags come standard with embroidered white stars.



### APPLIQUED STARS

10' x 19' and larger flags have opaque white nylon stars with zigzag stitching throughout.

## HEADER FEATURES

### HEADERS

All headers are made with a heavy-duty, white cotton-polyester blend army duck cloth.



### ROPE THIMBLE

8' x 12' and larger flags include plated steel rope thimbles. Thimbles are attached to white rope using a triple crimped rope sleeve. The length of the rope is sewn into the header to stabilize its position and prevent bunching.



8' x 12' to 15' x 25'



20' x 30' & larger

### GROMMET REINFORCEMENT

8' x 12' and larger flags include a heavy-duty plastic reinforcement sleeve at each grommet location.



8' x 12' to 15' x 25'



20' x 30' & larger

### CORNER PATCHES

10' x 15' and larger flags include a 2-ply corner patch sewn into each header corner.

Top Corner Patch



Bottom Corner Patch

### GROMMETS

All grommets are solid brass. Grommets are spaced evenly throughout the length of the header. 12" x 18" flags have #1 grommets and 16" x 24" and larger flags have #2 grommets.



#1 Flat Rimmed



#2 Rolled Rimmed with tooth washer